THE MACARONI JOURNAL

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Macaroni Journal Macaroni

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An Ideal Country

"My conception of America is a land--

Where man and woman may enjoy the advantages of wealth, not concentrated in the hands of the few but spread through the lives of all;

Where they build and safeguard their homes and give to their children the fullest advantages and opportunities of American life;

Where a contented and happy people, secure in their liberties, free from poverty and fear, shall have the leisure and impulse to seek a fuller life."—

Herbert Hoover, President.

MONTHLY PUBLICATION DEVOTED TO THE INTERESTS OF MANUFACTURERS OF MACARONI

Maldari's Macaroni Dies

Whatever You May Need---If It Is A Die

Whatever we can make it to fit any requirement of the manufac-

Dies for hydraulic presses in any size up to 27 inch diameter for short cut macaroni; up to 27 inches for long pastes.

Dies for the smaller or specialty manufacturer to fit his screw presses.

Dies to produce fancy specialties such as Stars, Alphabets, Sea Shells, etc.

And a special patented die of our own to produce spiral shape "Yolandas," which is a fast selling food wherever introduced.

In most instances we have been able to make a die to produce an individual fancy product as designed especially by a manufacturer.

Whatever you may need in a die, ask us to help you solve your problem. The making of extra good macaroni dies is our life work the same as making of macaroni products is yours. We have good designers, a well equipped plant, expert die makers, and are constantly adding new machines to overcome problems in turning out special work.

And regardless of the style of the die it will be a fine job. We turn out no inferior work. Maldari's Insuperable Macaroni dies are good—not always the cheapest—but always worth more because we do a better job.

Catalog of Standard Dies sent for the asking.

F. MALDARI & BROS., Inc., 178-180 Grand St., New York City

"America's Leading Die Makers for Over 27 Years with Management Continuously Retained in Same Family"

A GUESSING CONTEST



Some of the staid macaroni workers and allied tradesmen and their better halves.

Guess who they are

THE MACARONI JOURNAL

Proof!

Extract from a letter from a large macaroni manufacturer:

"--- In connection with our booking Two Star again I just want to say that our repeat business last season was phenomenal. After all, our dealers' shelves prove how good our run is; and they certainly emptied fast last

NEW YORK OFFICE,





TWO-STAR **IS A GOOD** PRODUCER

MINNEAPOLIS MILLING COMPANY

Minneapolis, Minnesota

CHICAGO OFFICE,

THE MACARONI JOURNAL

A Leader and a Founder

ang recognized as a leader in the trade, a veteran in the odle Company of Cleveland, Ohio.

Because of his untimely and unexpected passing there is throus griet in the hearts of his many friends in the inastry who appreciated his manly qualities and his business fility. Many and sincere were the expressions of sorrow ser the loss that the whole industry has sustained when

While apparently in good health and in a position to joy the little leisure that a busy life promises, an acute cart attack brought to a sudden close a long and eventful immediate family, date-September 16, 1929.

On September 19, 1929, the remains were buried in River w cemetery, Cleveland, with scores of friends and busiss associates taking part in the simple services, comemorative of the quiet, unassuming life led by the honored

In the death of Mr. Becker the macaroni and noodle mufacturing industry in this country lost a friend, tried true. As time passes his efforts will be more and more preciated. Unselfishly he served his trade and untlinchgly be withstood the setbacks that might have dishearted less courageous and determined men.

From his ancestors he early learned the art of making igh grade noodle products. Combined with this knowl ge there was an inherent keenness of mind that insures successful career. He soon graduated from the employe the employer class and when still a young man launched t for himself, laying the foundation for the wonderful isiness that he developed and which he leaves as a heriage to his son. This business remains as a memorial of sability as a manufacturer, a builder and a planner.

To the macaroni manufacturing business in this country left two memorials that have for years been preaching gospel of closer cooperation between individuals; a ade magazine and a trade association-The Macaroni urnal and the National Macaroni Manufacturers Asso-

On first entering the macaroni and noodle manufacturing have been in vain.

men, death came last month to a man business more than three decades ago he recognized the need of 1 etter understanding between competitors if the solle making business, a true friend of the whole indus- infant industry in America was to grow and expand as it Mr. Fred Becker, president of The Pfaffman Egg deserved. Toward this end, he launched a private trade magazine known as The Macaroni and Noodle Manufacturers' Journal and for many years published it at a loss. It was satisfaction enough to bim to know that it was doing much in the way of cementing divergent interests and bringing understanding out of chaos.

To help along the good work thus started by his magazine he conceived the idea of an organized group of manufacturers that would look out for the general interests of the trade in a way that no individual manufacturer could, and for this purpose called a meeting of the macaroni men reer. He died in his palatial home on the shore of Lake of the country, held April 1904 in Pittsburgh, Pa., whence ite, Lakewood, a suburb of Cleveland, in the presence of emerged the parent of the present National Macaroni Manufacturers Association.

> Mr. Becker was a quiet, unassuming man, seeking no honors, aiming only to be helpful. His friends in the industry, recognizing his ability and wishing in a small way to show their appreciation of his efforts, elected him treasurer of the new organization, a position which he filled with honor to himself and credit to his associates for nearly a quarter of a century, resigning in 1927.

> In 1919 he voluntarily offered his magazine to the National Association to be published as its trade organ. Long after his offere was accepted he continued to retain a fatherly interest in its progress and was proud to see it become a magazine of ialluence in the trade. Its name was shortened to The Macaroni Journal but its purpose remains unchanged. It is still battling for and will ever continue to battle for trade uplift and better understanding, as he

As owner and founder of what is now the industry's spokesman and as one of the original organizers of the trade's national association, the late Mr. Fred Becker has made for himself a name that will long live in the annals of the trade in this country.

Our founder has passed on; in his spirit we will carry on. Toward this end may we not have the cooperation and understanding which he ever tried to promote, knowing that only under those conditions can progress be made and success assured. If this be done, then his death will not

Macaroni manufacturers who market their products in metropolitan New York have been bombarding the Commissioner of Health in that city with requests for protection against artificially colored and otherwise adulterated products. The enforcement of the food laws is a duty of the department, which is handled by Dr. Shirley W. Wynne.

Last month the manufacturers were oven a hearing and permitted to present arguments in favor of the strict enforcement of the federal, state and city laws governing food production and distribution. Among the macaroni manufacturers in attendance at the meeting on Sept. 17 were: William Culman of Atlantic Macaroni Co., D. Cowan of A. Goodman & Sons, E. Z. Vermylen of A. Zerega's Sons, Inc.; E. Ronzoni of Ronzoni Macaroni Co., A. Bambroso of Brooklyn Macaroni Co., B. Raffetti of Raffetti Macaroni Co. and B. R. Jacobs, Washington representative of the National Macaroni Manufacturers association.

Mr. Culman and Dr. Jacobs presented roni manufacturers and emphasizing the need of eliminating adulterated macaroni products from the New York city markets as a means of protecting the interests of the consumers.

Toward this end the good offices of the manufacturers and of the trade organization were placed at the command of the New York food officials.

Director Culman's Statement

The elimination of artificial color in alimentary pastes and the definitions of and standards for these products are subjects which have occupied the attention of the macaroni industry and the National Macaroni Manufacturers asso ciation many years. More than 15 years ago the association passed resolutions requesting the federal government to eliminate the practice of utilizing artificial 5.5% of egg solids or made without eggs color in these products. Practically must be labeled as "water noodles." every year since it has repeated these resolutions at the annual meetings until finally in 1926 the U. S. Department of Agriculture, after hearings on the subject, issued an announcement on Jan. 15 background as the word "noodles." This that year that the use of artificial color which simulates eggs was to be considered a violation of the Federal Food and

tion made similar announcements, while been very active in prosecuting such vioa few states such as Pennsylvania, New lations. We have no fault whatever to York, Indiana, and Maryland made for- find in this respect. In fact, we have alimentary pastes. mal announcement to the trade that the had in the past the most hearty cooperause of artificial color in these products tion from you. The purpose of our visit ilar standards might necessitate add

would be regarded as a violation of the is to obtain from you if possible and food law of the state, and that this violation was not considered corrected by ready been issued by other law enfor declaration on the label.

The use of added color can have only one purpose in this class of products. It is added only to conceal inferiority of raw materials used and to conceal deficiency in eggs, with the result that the consumer is led to believe that the product he is buying is better than it really is.

This indirectly results in unfair competition between manufacturers as it is obvious that a manufacturer who uses high grade material and uses eggs cannot compete with another who uses inferior grade material and covers up this inferiority by the use of artificial color. The use of the required amount of eggs in products which are sold as noodles or egg alimentary pastes more than doubles the cost of the raw material over and above the cost of the same product with-

Practically every large manufacturer statements of the position of the maca- of these products has discontinued the use of artificial color, and the evil is found only among the smaller manufacturers who sell their product locally. I venture that every manufacturer in the country knows that it is a violation of the law to use artificial color as the various rulings stated above have been given wide publicity in trade journals, circulars, and even in inserts placed in the packages of goods themselves.

Under the standards promulgated by the Department of Agriculture (FID 206) Feb. 3, 1927, "noodles" and "egg noodles" are synonymous terms and are a form of egg alimentary pastes which shall contain on a moisture free basis not less than 5.5% by weight of egg solids. shape of noodles but containing less than Manufacturers are however permitted to modify this label and use the term "plain noodles" provided the word "plain" is in the same size type and on the same color practice has been concurred in by New York state law enforcing officials.

We recognize that your department Immediately numerous states in answer to inquiries made by the association. We are aware that you have siders it a violation to use added artification and the control of t under your sanitary code already con-

ing bodies, such as the U. S. Dept. Agriculture and your own state Depart ment of Agriculture and Markets to the effect that the use of artificial color which simulates eggs in all alimentary pastes is considered a violation of vo sanitary code, regardless of any state ment concerning the presence of cole which may be made on the label. Als that the term "noodles" and "egg alimentary pastes" be defined in accordance with the definitions of the U. Dept. of Agriculture and of your ow state. It is not possible for us as manu facturers to make one grade of thes products for one locality and another for

We believe that such an announce of the policy of your department to th trade would have a very salutary effect on those manufacturers and distributer who still persist in manufacturing an distributing artificially colored and sul standard products. We will ourselve see to it that any announcement you ma make on this subject will receive fu publicity in the trade journals as well a direct circularization of the reta

We wish to take this opportunity offer to your department the services our technical staff who will be very gla to cooperate with you in the analysis these products, particularly as very rap id methods for the detection of adde color and egg content in these product have been developed in our laboratori We also wish to offer you at this time the full cooperation of all manufacturer members of our Association, and our selves as individuals to assist in any wa possible to stamp out these practice which we take this opportunity to con-

Dr. Jacobs Presents Additional Fact Supplementing Mr. Culman's state ment concerning the definition for eg alimentary pastes we all your attention to the announcement made by the De partment of Agriculture and Markets of a kind tather, from his mind a markets of the state of New York on Feb. 24, 192 strong worker and leader.

and that of the U. S. Department of For nearly a quarter of a century Mr. and egg noodles are considered as syn onymous terms and are a form of eg

In answer to your intimation that sin

nal legislation your attention is called the fact that the standard as adopted the federal government and by the ate of New York has only the value of

ials measure the degree of adulteration misbranding of a food product. You all note in the last paragraph of FID no a statement that the definitions and

officials of the department in enforcing business flourished until it became recthe Federal Food and Drugs Act. It ognized as one of the outstanding macawould seem to us that the officials in your department also use a yard stick varil stick by which law enforcing of- for measuring what may or may not be Miss Mary J. Eckerman of Cleveland, O. regarded as adulterations under your. She and 2 children survive, the son Fred sanitary code. Certainly no fairer yard W. Becker who for more than 10 years stick could be used than that accepted has proved an able assistant and who by the industry affected and by numer- will succeed his father in the manageandards are adopted as a guide for the ous other food law enforcing bodies.

Death of Association Leader



The Late Fred Becker

acareer of Fred Becker, president of faffman Egg Noodle company of weland, O., and one of the best known ders in the macaroni manufacturing dustry in America, came to a sudden of unexpected close. While apparentin good health a heart attack took am his little family a loving husband ala kind father, from his firm a wise

infancy in America. As a monument his memory he left a trade magazine hich he personally edited and printed er to the National association in 1919

On Sept. 16, 1929 the long and event- -continuing to this day as its official

Fred Becker was born in Boechingen, Rheinpfalz, Germany, Oct. 24, 1864 and died at his home in Lakewood, O., Sept. 16, 1929, at an age just under 65 years. At the age of 23 he came to America, settling in New York city but later going to Cleveland where he obtained employment in the macaroni and noodle manufacturing plant operated and owned by George A. Pfaffman.

and that of the U. S. Department of For nearly a quarter of a century Mr.

Agriculture, food inspection division Not exter served as treasurer of the Na206. You will note that under "egg all local Macaroni Manufacturers associamany for the purpose of visiting the large plants there and incidentally to visit his family. On his return he was taken in as a partner by Mr. Pfaffman, doing business as The Pfaffman Egg Noodle Co., a partnership which lasted tarly as 1903 and which he turned 3 years, when Mr. Becker became sole owner. Under his able management the

roni firms in the country

In October 1892 Mr. Becker married ment of the progressive company which the deceased left as a heritage.

Mr. Becker was a true believer in trade organizations and in trade magazines. In addition to his untiring efforts in the early days to promote the intereats of the macaroni trade, his ability as an organizer was in late years manifested when ne aided in the organization of The Wagon Men's Distributing association of which he was president at the time of his death. To properly sell this organization to the distributers he launched "The Wagon Men's Journal" in June 1927 and shortly afterward this magazine was also turned over to the association as a successful spokesman.

He was an able business man, stern yet magnanimous; his winning personality gained and held many personal friends. He had only one hobby-his farm on which he spent many happy days, especially it his latter years. Fish ing and huting were his favorite pestimes. He was active in civic affairs. holding long membership in the Cleveland Chamber of Commerce and the West Side Chamber of Industry.

Appreciation of Courtesies

The Mrs. Fred Becker Family of Lakewood, O., is very appreciative of the many expressions of sympathy and other manifestations of condolence on account of the sudden death of the late beloved husband and father and their appreciation is made known in the following words by his son Fred W. Becker, who has assumed the management of the business of the Pfaffman Egg Noodle company of Cleveland-a creation of his late father's business ability:

To our many friends in the industry we wish to express our sincere appreciation of their kindness and sympathy during our recent bereavement, the sudden passing of lov ing husband and kind father. We are especially grateful to the National Macaroni Manufacturers Association for delegating its Secretary-Treasurer, M. J. Donna, to represent that organization at the funeral. His presence and his serving as an active pallbearer was but another manifestation of the esteem in which the deceased was held by those with whom he labored in the business world for over a quarter of a century. We are deeply grateful and truly appreciative of this friendly and sympathetic spirit.

The Fred Becker Family

Secrets of Successful Trademarking How to Turn a Package Into a Trade Mark

By WALDON FAWCET

allied industries taken to individual or self sufficient trade mark. The maca- serves as a super or extra protectic household packaging than the packagers, roni manufacture, may no more officially which does not interfere with any oth as if by common consent, conceived the fence off his pet package as an exclusive insurance which the macaroni markets ambition of making the package itself trade mark than he may monopolize a may desire to take out on his good wi serve as a trade mark. There was noth- picture of macaroni for the same func- assets. He may register his byword ing strange or unusual in such longing tion. These are instrumentalities of brand as a trade mark. He may like to have the container serve as a clue-a packaging that Un:le Sam holds must be wise obtain copyright entry for his label readily recognizable clue-to the identity preserved as common property for the big or little. Then, on top of all this or origin of the contents of the package. The selfsame desire has possessed other Here, indeed, is a doctrine which meshes groups of food purveyors as they have, with the principle that no article of merin succession, taken to packaging their wares for retail distribution.

On the surface it might seem that this scheme to draft the package in its entirety as a trade mark was a move for economy. Undoubtedly it is in the interest of money saving to kill 2 birds with one stone by making the container do double duty as a receptacle and as a badge of identity. But there is more to the impulse. An added incentive is the gain in display value. If a package is the trade mark, the manufacturer can be pretty sure that his trade mark cannot be obscured. Furthermore, the size of the symbolic package allows it to be recognized by customers or prospects at long distances when introduced in show window and counter displays. Finally there is the matter of protection of valuable good will. Theoretically package infringement should be easier to prove than label infringement or imitation of a simple mark.

The Package as a Trade Mark

With so much to be gained by converting the whoie package into a trade mark of heroic size, it would be supposed that all packers of macaroni would jump at the chance for a "double play." But no sooner does the macaroni man hatch such a plot than he is warned by his attorney address of the manufacturer, all matter taught or persuaded to look upon the who is cautious after the manner of his that is not readily acceptable as a tech- complete package as a trade man clan. "Oh no, you can't do that," says nical trade mark. No, if one wants Naturally, if a manufacturer has other the lawyer. "You can't register a pack- blanket protection for the wrapper of a mediums of identification - register age or a container as a trade mark for tight wrapped package it were better to trade marks, labels or what not-he doc its contents. Of course, if you were a get it by copyrighting the complete layout not wish to slight these in his education manufacturer of cartons you would be as a label. An entire carton blank has, of the public. But whatever the intim entitled to a trade mark on your article on occasion, been copyrighted as a label. of manufacture. But as a user of paper boxes or other receptacles you cannot monopolize as a registered trade mark of the manufacturer-and it is distinctly chaser at retail so sensitive to the stall the size, shape, or color of the box, or its his best bet-is to so popularize and ex- the typographical setup, the color scheme dress or getup as an entirety."

when he thus punctures a fond dream under the common law as a trade mark. up and verifying names or brands.

No sooner had the macaroni and of the package as a self contained and 'The best part of this program is that free use of all members of the trade. he may pyramid his protection by establishment chandise-noodles or what not-may be registered as a trade mark for itself.

Informative Trade Mark Desired

Hard as is the fact that a package cannot be pedigreed at Washington as a conventional simon pure trade mark, there is a way out of the difficulty, if the tradesman will only seek the path. A package may be a trade mark in fact though not in name. The packer must forego enrollment as a trade mark at the U. S. Patent Office. But there are open to him other forms of protection which will in all probability serve his every purpose in keeping competito's from copying his package attire. Now for a look at the alternatives.

Why not envelope the package in a trade mark device which would not be the package structure yet would pass for the package in the eyes of the public? This is a solution that pops quickly to ify as a working rade mark so that the mind of the average manufacturer will be entitled to the best shelter that in a diienma. It is a plan, not without the common law affords. Establishme some merit, but one runs into difficul- of trade mark status for the package ties. Usually a bare trade mark name wholly up to the packager. It is does not carry enough information for maneuver which cannot begin too ear the exterior of a macaroni package. in the advertising and marketing can There must be description; and maybe paign. The public must not only instructions for use; and the name and

The remaining means at the disposal ploit his package that it will be what the public looks for in buying, and, Your man of law is entirely accurate though unregistered, will be protectable time of purchase as means of checking

lishing his package ensemble as a pratical trade mark.

Common Law Protection of Marks

Trade mark protection under the con mon law is very different from protect tion by registration. The latter certific ownership under Uncle Sam's sea More often than not trade mark regi tration performs its service by warning away possible infringers. Under the common law the owner of a trade mar package cannot summon Uncle Sam t help scare off a poacher. He must wa until counterfeiting of his package h taken place and he can show that he ha suffered dollars and cents loss throug 'substitution or the passing off of pad ages. Then will the Federal courts ste in and not only halt the unfair comp tion but probably give balm to the jured party by an award of damages.

The prime secret upon which all th species of protection must hinge is the strategy of making the package qua made package conscious but must brandings in the foreground, it is shree etc., that all these elements of package "personality" will come to mind at the

THE MACARONI JOURNAL



Why Not Now?

Milled from only the finest quality Amber Dussem Wheat selected by the largest wheat buying organization in the world

sense to play up the package background was the package background t

Minneapolis, Minnesota

The 1929 Durum Crop

The Size of the Crop in the United

A tremendous drop has occurred in the total production of durum wheat in the United States. The Sept. 1 crop report has occupied on the average 41.2% of of the U. S. Department of Agriculture the spring wheat acreage during each of forecasts a 1929 production of only 53,- the last 10 years, the highest proportion 032,000 bus, as compared with a 5 year being reported for 1928 and the lowest average (1923-1927) of 59,988,000 bus. and a 1928 production of 92,770,000 bus.

Expressed percentagely this means that the 1929 durum crop is 40% less than the 1928 crop and 12% less than the average of the previous 5 years.

detailed Sept. 1, 1929 forecast for the 4 principal durum wheat producing states is as follows:

*	Yield	Pro-
	bus.	duction
Acres	per acre	bus.
North Dakota3,951,000	9.6	37,930,000
South Dakota 1,154,000	10.0	11,540,000
Minnesota 237,000	14.5	3,436,000
Montana 15,000	8.4	126,000

North Dakota's average yield of durum wheat of 9.6 bus. per acre is 2.5 bus. under the 5 year average of 12.1 bus. per acre for the state. The highest average yield per acre is reported for the northeast area, 10.7 bus. per acre, and the lowest for the south central area, 7.3 bus, per acre. The northeast area which includes Cavalier, Grand Forks, Nelson, Pembina, Ramsey, Towner and Walsh counties, has the largest durum acreage of the crop reporting areas in the state.

Shifts in Durum Acreage in North

Dakota

Much of the decreased production of durum wheat in North Dakota is at- of a pound lighter in test weight than tributable to the decreased acreage of the the 1928 crop, it averages 2.4% higher crop. The 1929 durum crop constituted in percentage of protein and had 17% 41.0 per cent of the total spring wheat more vitreous kernels. The following acreage whereas the 1928 crop consti-table furnished by Mr. Mangels gives tuted 48.8% of the total spring wheat the data for the last 4 years. acreage. Durum acreages reached their maximum in 1928 as did also the pro-

The following table shows the acreages of durum wheat in North Dakota and the percentages that acreage is of the total spring wheat acreacy the last ten years.

A Decade of Durum Wheat Acreage in North Dakota

Percentage of total

			spring wheat
Year	D	urum acreage	acreage
1920		3,210,000	42.2
192:		3,788,000	42.9
1922		4,026,000	46.0
1923		3,667,000	44.3
1924		2,757,000	31.7
1925		3,170,000	33.0
1926		3,804,000	39.4
1927		4,222,000	429

	crage	3.766 (00)	41.21
Ten	year		
1929	***************************************	3,951,000	41.0
1928	••••	. 5,056,000	48.8
1020		5 OV 6 1000	

This table shows that durum wheat proportion for 1924. The 1929 percentage is practically the same as the 10 year average in spite of the fact that there is a general notion prevailing to the effect that North Dakota has significantly reduced her durum acreages. The U. S. Department of Agricuture The 1928 1929 fluctuation is not as great as has occurred previously, witness the 1923-1924 reduction.

> Through the courtesy of Mr. C. E. Mangels, Cereal Chemist in the department of milling at the North Dakota Agricultural Experiment Station, I am able to include the following data based upon chemical analyses and physical examination of a large number of samples tion and method of production (rotation, of the 1929 North Dakota durum crop. et cetera) to the quality of the crop.

By H. L. WALSTER ist, North Dakota Agricul Experiment Station

bread wheat in the durum wheat that heretofore, a condition greatly to be deplored.

The Color of the Crop

The color of the 1929 crop is good both internally and externally. The has been harvested and much threshed without any rain. It may not be amiss to note here that the introduction of the combine-harvester may result in the marketing of durum whose external appearance will be "off color" in the more rainy years. Just what effect exposure to weather may have on the color of the semolina still remains to be seen. Investigations by the department of milling at the North Dakota Agricultural Experiment Station indicate that there is a wide variation in the internal color from year to year; attempts are now being made to get at the cause of this. Studies are in progress aimed at discovering the relation of the area of produc-

Quality of the 1929 North Dakota Durum Wheat

Kernel Texture (amber durum			
Number of Samples	Percentage of Vitreous Grand Average	Amber Kernels Maximum	Amber Kernels Minimum
11c	94	100	51
Test Weight	Grand average 61.3 pounds per bushel		
Protein 125 (includes 5 samples o	13.6	18.6	9.9

When quantitative comparisons are made with the quality of previous crops, the interesting fact is brought out that although the 1929 crop averages only 0.1

A Four Year Comparison of Quality

	Number	Average Test Weight per
Year	Samples	Bushel (Pounds
1929	112	61.3
1928	272	61.4
1927	188	. 60.1
1926	37	61.3
Testale Control (Control (Cont		

The 1929 crop of durum in North Dakota is high in protein and high in test weight. The high test weight is accompanied by a very desirable flinty texture hence the crop should mill out a relatively high percentage of semolina with accompanying relatively low percentage of durum flour.

Since there has been a considerable expansion of bread wheat production in the more nearly exclusive durum areas there seems to be rather more admixtures of

of	the North	Dakota Du	ırum Crop
	Number	Average Percentage o	Average of Vitreous Kernels
	Samples	Protein	Vitreous Kernels
	125	13.6	91
	308	11.2	77
	203	11.2	87

Cleaning Machinery

One of the encouraging signs of the

times is the gradual development of

cleaning machinery designed to remove

bread wheat from durum wheat. These

machines are being installed in mills and

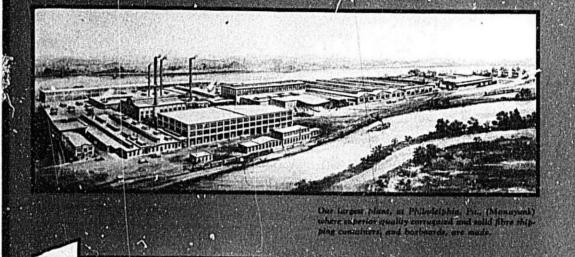
in some elevators. The development of

farm size machines adapted to this pur-

pose seems to be just around the corner.

The Durum Variety Situation in North Dakota

Mindum and Kubanka are leading desirable durum varieties. These varieties are recommended by the Agricultural College and their production for seed purposes is being actively pushed by the very active North Dakota Crop Improvement Association, an association of seed growers formed about a year ago. Since Kubanka is without doubt a



PENNSYLVANIA

MILL AND 2 BOX FACTORIES AT PHILADELPHIA

BOX FACTORIES and MILLS

(Corrugated, Solid Fibre and Boxboard)

of the

CONTAINER CORPORATION OF AMERICA

and MID-WEST BOX COMPANY in PENNSYLVANIA

OUR plant group at Manayunk, a suburb of Philadelphia, is the largest and most prolific in variety of products of the eighteen factories and mills comprising the Container Corporation of America set up at this time.

Two large box factories and one big capacity mill are here busily engaged in producing highest quality corrugated and solid fibre shipping containers and a complete line of boxboards and paper board specialties. This plant furnishes these products to Pennsylvania, New York, New Jersey, Maryland, Delaware, District of Columbia, Virginia, North Carolina and New England States.

A central location, ample transportation facilities and very complete modern equipment which insure quick service and delivery of orders are advantages that customers will appreciate.

OTHER BOX FACTORIES

at Natick, Mass., and Bridgeport, Conn. will be shown in our next insert. Other units at Chicago, Anderson, Ind., Kokomo, Ind., Circleville, O., Cleve-land, Cincinnati, Fairmont, W. Va. and Charleston, W. Va.

HAVE BEEN FEATURED IN PREVIOUS INSERTS



The GENUINE Fusillo

Important question:

"If we have been able to make this die, considered an *Impossibility*, how good can we make your *Common Dies*



For you, this is a very easy question to answer.

MARIO TANZI & BROS., Inc.
348 COMMERCIAL STREET
BOSTON, MASS.

U.S.A

CREATOR AND MAKER OF FINE DIES

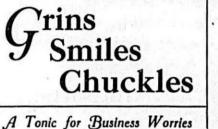
taining both desirable and undesirable not being encouraged. lines, active work is being done in selecting out from this old variety lines which will have decided superiority.

Monad, also called D-1, still persists in the state, largely due to its splendid two much discussed varieties. disease resistance and high yielding capacity; its quality, however, is not reguently decreasing. Until the recent rise the acreage of red durum.

"landssorten" or mixed population con- larly dependable, hence its production is in wheat prices, red durum prices w

never gained a foothold in this state. spread in price between amber dun Much information is needed as to the and red durum, a condition which effect of cultural conditions and methods automatically limit the extension of t of harvesting upon the quality of these acreage of this less desirable varie

decidedly upon a "stock feed" bas Acme, a somewhat similar variety, Even now there continues to be the usi The gradual development of better rus The acreage of red durum is appar- resistant bread wheats, is, too, reducing





Let Hoover order 7 political pieless days a week.

A girl with money to burn can always find a match.

It must have been a landlord who said "Every knock is a

And yet, in directing automobiles, a traffic cop must have

horse sense.

The slump in the pig iron market is probably due to June bride's biscuits.

It makes a fellow sick to see his neighbor's supply of medicinal hooch.

Many a man who acts like the main squeeze turns out to be a lemon.

Hard knocks are good for a man-unless he's doing the

Mosquitoes are in disrepute because they bite the hand that's feeding them.

A man will chase a golf ball all over the links because it's too hot to go to church.

Some men's pet peeves are hard times and not being able to find a place to park their cars.

Horse swappers didn't lie any more about their steeds than automobile swappers do about their speeds.

Some people drop a copper cent in the collection pl and expect it to buy one golden harp.

The motorist doesn't care where his gas comes from just so it goes.

An Irish Diplomat

Mrs. O'Brien had a habit of "putting her foot in it" whe ever she opened her mouth.

Across the way lived Mrs. Flanigan whose husband o morning committed suicide by hanging himself in the att

A few days later Mrs. O'Brien was going over to see he Her husband said, "You'd better not go, you're sure to sa something to hurt her."

"No, I won't" said Mrs. O'Brien, "I'll talk about nothing but the weather." So she went.

"Good morning, Mrs. Flanigan-lovely weather we

"Yes, and it's glad I am so I can get my clothes dry said Mrs. Flanigan.

"Now, you're the one that should be worrying about the weather when you wash; you, with your great big attic hang things in."

Not to Mention Towels

A perplexed porter was explaining an unprecedented sit ation to the pullman conductor.

"But, captain, the stepladder's missing; who took And why, and how?"

"But who would want to steal a pullman ladder?" postulated the conductor.

"I don't know, but she's gone," responded the porter. At this juncture a passenger occupying an upper be for the first time overheard the conversation, parted curtains and remarked genially:

"Here, porter, you may use mine, I won't need it



Cliebbane is the registered trademark of Du Pent Ciliphane Company, Inc., to designate its transparent cellulus sheets and films, descriped from pure weed puly (not a by-product)

the most nourishing cereal products, Mix with the macaroni and tomatoes, tute, 2 tablespoonfuls flour. Prepare the richly deserve the important place they chop in small pieces, season, and fill the hold in the diet of the natives of Italy, for they are easily cooked, easily digested, and easily combined with many a moderate oven until the peppers are food flavors, for they are of smooth tex- tender. A cupful of canned tomatoes tightly, and bake in a moderate oven unture and mild flavor. Those of the finest may be substituted if fresh tomatoes are til very tender. Take up the chicken, quality, made of the hard durum wheat, not available. This is a splendid hot contain a large per cent of protein as well as carbohydrates, so in order to meet the requirements for a well-balanced meal it is necessary to add only a small amount of fat, meat, or cheese for flavor and complete the meal with a fresh green vegetable or fruit. In our country we are inclined to consider the pastes only in our winter menus for we serve them most often with a rich cheese sauce, but they are so quickly prepared they can be made especially popular in hot weather.

According to Italian authorities the longer the time required for cooking, the better the quality of macaroni. It should be boiled in a large quantity of salted water until tender, then drained, a small amount at a time, and rinsed well with cold water, using a colander to drain well before the sauce is added, for even a very small amount of water will spoil the flavor of the sauce. Many very highly seasoned sauces for "Spaghetti, Italian Style," are to be found, but it seems the best cooks in Italy prepare a very tasty sauce of tomato paste, seasoned very delicately with various herbs, meats, fish, and choice cheese, as well as garlic and onion, but these are used very sparingly and the cheese is chosen for its quality rather than quantity. Since imported Italian cheese is now available at very reasonable prices, it no longer belongs in the luxury class as little is required to make a perfect sauce. If we consider variety important in the diet the flavor is so delightfully different that it is well worth a bit of extra expense and trouble.

And even though we may not care for Italian sauces for our spaghetti and foods of this type, there are so many other meat and vegetable combinations that we can easily adopt them as year-round

Peppers Stuffed with Macaroni

Six large sweet peppers, 2 tablespoonfuls butter, 2 cupfuls macaroni, broken in small pieces, 1 cupful chopped meat, 2 large tomatoes, bread crumbs, salt and pepper. Remove the tops and seed of the peppers and boil for 5 minutes. Drain and rinse with cold water. Boil the macaroni in salted water until barely tender, drain and rinse. Heat 1 table- fuls thin cream, 2 eggs, 1/2 pound noc- heated.

Spaghetti, macaroni, and noodles, 3 of spoonful butter and heat the meat in it. peppers. Cover tops with crumbs, dot with 1 tablespoonful butter and bake in

Scalloped Salmon and Macaroni

Two cupfuls macaroni, broken, 2 cupfuls flaked salmon, 1 pint thin white sauce, 1 cupful cracker crumbs, 2 tablespoonfuls butter or substitute. Boil macaroni until tender, drain and rinse. Arrange a layer in a baking dish, cover with flaked salmon, sprinkle with cracker crumbs and a little salt and pepper. Continue these layers until all materials are used. Pour the sauce over the top and finish with a thick layer of crumbs. Dot with butter and bake in a moderate oven for thirty minutes. An excellent emer-

Macaroni with Fish Flakes

One cupful fish flakes, 1 tablespoonful olive oil, I teaspoonful chopped parsley, cupful tomato juice, either fresh or canned, 1 cupful tomato paste, 1/2 pound macaroni, 1 bay leaf, 1 small onion, chopped fine, salt and pepper to taste. Heat the olive oil, add the fish flakes and brown quickly. Add the seasonings and 2 tablespoonfuls hot water. Cover closely and cook gently for 5 minutes. Add strained tomato and bay leaf. Simmer for 30 minutes, add tomato paste and cook 20 minutes longer. Cook macaroni as directed above and arrange in layers with the sauce in a hot baking dish and serve at once. Grated cheese is passed with this dish. It is not at all necessary, but is preferred by some. Some Italian recipes call for fresh fish cut in small cubes, others for salmon or tuna fish, but the prepared fish flakes are both convenient and delicious.

Macaroni Salad

Two cupfuls cooked macaroni, 1/2 cupful cooked carrots, cut in cubes, 1/2 cupful English peas, I teaspoonful young onions, I teaspoonful parsley. Chop the onion very fine and mince the parsley. Marinate the other vegetables with a tart French dressing and chill. Combine vegetables and macaroni, toss lightly with a fork; serve on lettuce with stiff mayon-

Chicken and Noodles

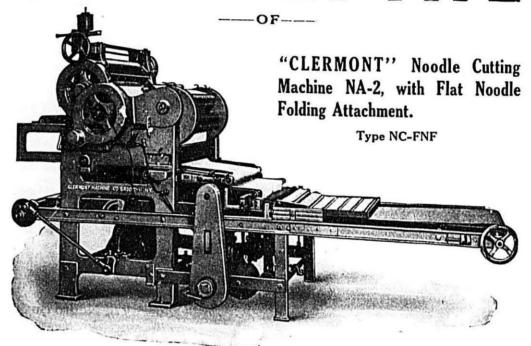
One young hen or large fryer, 2 cup-

dles, 3 tablespoonfuls butter, or substichicken for frying, salt and dredge well with flour. Heat the butter in an iron pan and brown the chicken in it. Add a few tablespoonfuls hot water, cover stir the flour into the liquid in the pan. add the cream, which has been heated and cook gently for 5 minutes. In the meantime boil the noodles in salted water until almost tender, drain and pile in a buttered ring mold. Beat the eggs until volks and whites are well mixed, add to 1 cupful of the cream gravy and pour over the noodles. Set mold in a pan of not water and bake until set in a moderate oven. Turn out on a round platter and arrange the chicken in the center. Pour the remaining gravy over all and garnish with a ring of broiled tomatoe

Italian Spaghetti and Meat Balls

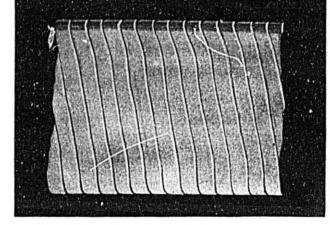
One pound ground meat, 1/2 poun spaghetti, 1 bay leaf, 1 clove garlic, cupful bread crumbs, 1 cupful tomate paste or concentrated fresh tomatoes. small onion, 2 cloves, 2 grains allspice, salt and pepper. To be very modern : waterless cooker is the ideal vessel for preparing this sauce, as long, slow cook ing in a tightly covered vessel is necessary for a perfectly blended sauce. A commercial tomato pastes vary, if a very thick paste is used dilute it with a cupful of strained canned tomatoes or 34 cupfu water. Heat slowly, add salt to taste, spice, bay leaf, and garlic, chopped very fine. Barely simmer for an hour, keeping the vessel tightly covered to retain all the flavor. Chop the onion very fine and mix well with the meat and bread crumbs, add salt and pepper to season well, and shape in small balls alout at inch in diameter. Add these " sauce, replace the lid and cook slow for 11/2 hours. Cook spaghetti, with breaking, until tender, drain, rinse an arrange a layer in a hot baking dish Remove the meat from the sauce an arrange on a platter to serve. Co the layer of spaghetti with the sauc sprinkle lightly with grated cheese, ad another layer of spaghetti, sauce, an cheese, and continue until all materials have been used. Serve at once: if the sauce is kept boiling hot the cheese w melt and it will not be necessary to re heat. The sauce and meat balls for this dish may be prepared early in the day leaving only the spaghetti to be cooked at dinner time, when the sauce is

THE LATEST TYPE



THE MACHINE WHICH PAYS DIVIDENDS No skilled operator required No hands touch the product

Suitable for Bulk Trade



Suitable for Package Trade

The finished product of above machine.

WE ALSO MANUFACTURE:

Dough Breakers Noodle Cutting Machines Mostoccioli Cutters Egg-Barley Machines

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Write for our descriptive catalogue and detailed information.
Will not obligate you in any manner.

CLERMONT MACHINE CO., Inc.

268-270 Wallabout St.

Brooklyn, N. Y.

New Organization for New York ticular attention to the labels which adorn their products.

New York metropolitan district is un- hand with the management of the Naquestionably the greatest macaroni prod-tional Macaroni Manufacturers associaucts consuming section in America and tion. probably in the world. There competition is also the keenest and long and loud have been the plaints of the manufacturers that prices were ruinously low.

To bring about better conditions through understanding of manufacturing and selling costs, the need of a local organization has been recognized and on several occasions associations have been formed with this good purpose in view. That they have failed was no fault of the promoters nor have these failures discouraged the leaders.

At a general meeting of the manufacturers in the New York district at 27 Cleveland place, New York city, on Sept. 26 a new organization was launched taking the name of Macaroni Manufacturers Trade Association of New York. Its program will strictly adhere to its motto "The Betterment of The Macaroni Industry."

Headquarters for the organization were established at 27 Cleveland place, the same building which houses the Italian Chamber of Commerce, and an elaborate ceremony of inauguration was supervised by the leaders and enjoyed by a gathering which consisted of practically all of the leading Italian macaroni manufacturers in that district. F. Maldari & Bros., Inc., sent a message of congratulations containing the words "May Success Reward Your Achievements"; it was accompanied by a beautiful and artistic basket of artificial flowers which will adorn the offices of the associa-

The 1929-30 officers of the Macaroni Manufacturers Trade Association of New York consist of: President, Frank Patrono, Independent Macaroni Co.; vice president, John Buscemi, Metropolitan Macaroni Co.; treasurer, J. V. Cuonzo, Westchester Macaroni Co.; secretary, Mario Dacono, Savoia Macaroni Co.; directors: S. La Rosa, La Rosa Macaroni Co., D. Glaviano, Campanella, Favaro & Glaviano Macaroni Co.; E. Ronzoni, Ronzoni Macaroni Co.; Mr. Angelicola, Brooklyn Macaroni Co., and G. Santoro, Refined Macaroni Co.

It is the purpose of the new organization to work primarily for the interest of its local members and will overlook no opportunity to cooperate with other trade associations and outside manufacturers for the general good of the indus-

Cavaliers of Italy

In recognition of service given the kingdom of Italy, the nation of their birth, and in appreciation of the business success attained in their country of adoption, 2 leading manufacturers of macaroni products were recently honored by the Italian consul who bestowed upon them the title of Cavaliers of the Crown of Italy.

The manufacturers so honored are Cav. John Ravarino, president of the Ravarino & Freschi Importing and Manufacturing company and director of the National Macaroni Manufacturers association, and Cav. Joseph



JOHN RAVARINO

Freschi, president of the Mound City Macaroni Co., both of St. Louis, Mo.

The honor conferred was first proposed to the Italian government by the American consul early in January and a decree was issued by the government on April 18. Conferring of the honor and insignia was a celebration of import by the Italian colony of St. Louis, which hold the honored Cavaliers in the highest esteem. The entire macaroni industry congratulates Cavaliers Ravarino and Freschi for their deserved honors and for the honor which they bring to the trade in America.

Pays to Dress Up Product

More than 85% of the impressions we receive come through the eye, so scien- keeping system, 13.5% keep double entists assert; and it sounds reasonable enough to be true. On the strength of try. Along this line it will work hand-in- this fact manufacturers should pay par- have cash registers.

The label connot be too attractive nor can too much care be exercised in putting it on the can. Any process that enhances the label's appearance, such as lacquering, is also a splendid investment.

Good labels, and attractive labels, may be bought from the most reliable lithographers in reasonable quantities at a fair price. Just shop around a little before you place your order. When all the quotations are in select the best design, then strive for a favorable quotation on the stock of paper, colors, and so forth.

Labels put on by a labeling machine are vastly better than those applied by experienced hand labelers. A few points advanced in their favor are absence of smudging and lopsided appearance, economy, and the rapidity with which the entire pack may be labeled.

Devote all the time and thought possible to dressing up your product. Accept sound advance and seek it. Make the finished article so attractive that it will stand out among its companions on the shelf .- Cannery Notes.

Survey of Negro Business

The survey of Negro business conducted by the National Negro Business League, described in Domestic Commerce, has been completed and results have been published. The survey, made in 1928, covered 33 cities in the south and middle west with an aggregate population of 5,066,936, of which 920,283 are colored.

The predominance of those types of business calling for a large degree of personal service is noted, nearly 60% of the 2757 enterprises and 65% of the 12,459 Negro workers reported in the survey being of this type, as indicated in the

following table.			
Type of	No. of	% of	Colored
Establishment	concerns	total	emploses
Automobile	169	6.00	
Restaurants	309	11.00	
Tailors	312	11.30	
Undertakers	154	6.00	
Moving		0.86	
Barber Shops		14.00	
Building Contractors		1.50	
Publishing & Printing		2.60	.29
Amusements	_	2.40	40
Photographers		0.06	(1)
	7 10	-	

1,653 59.72 8.252 In connection with Negro merchants' business methods it is brought out that although 15% have no adequate booktry books and 59% single entry books. Over one fourth of the total number

When Freight is Roughly Handled



you need Fivefold Protection

DARKIES singing . . . wheels rolling . . . trucks roaring away. Swish! Thud! Smash! Crash! Boxes of merchandise bump to the ground . . . are roughly handled.

Were they yours? . . . Will some favored customer receive damaged merchandise? . . . Will the next storm "get to" your packages? . . . Will boxes swell and burst? . . . How much hidden damage to your goods?

These things happen every day. Each year millions of dollars are lost because of inadequate packing. Every week good customers go somewhere else to buy because of these things. What is your bill for damaged merchandise? . . . What does your loss amount to from disgruntled customers?

You can't control storms, rough and careless handling. But you can

take precautions to safeguard your merchandise. You owe it to your self to be sure your goods leave the destructive handling of modern

Fivefold Protection* - Good Wooden Boxes-assure delivery of your merchandise in the best pos sible condition. Thousands of manufacturers have found this the safest most economical way of packing and shipping their goods.

If you are confronted with any problem related to the packing or shipping of your goods, one of the engineers of this association will gladly call to explain the advantages of Fivefold Protection*. Their services are free. Why not send the convenient coupon today. It may mean thousands of dollars saved

* FIVEFOLD PROTECTION -Good Wooden Boyes-safeguard your merchandise against:

- I. Rough handling in transit
- 2. Hidden Damage crushed contents
- 3. Pilferage
- 4. Bad Weather
- 5. Disgruntled customers





WOODEN BOX BUREAU

of the National Association of Wooden Box Manufacturers and of the National Lumber Manufacturers Association CHICAGO, ILLINOIS

Semolina Production Breaks All Records

For the crop year July 1, 1928 to duced from Jan. 1 to June 30 this year June 30, 1929 the grinding of semolina from 7,813,704 bus. In addition there ing to figures by F. T. Pope of the United States Department of Combbls, of semolina were produced out of 15,827,287 bus. of durum wheat ground 1,146,438 bbls. of semolina were pro- accompanying table.

exceeded all previous records accord- was 448,557 bbls. of flour produced. Of the total of 1,146,438 bbls. of

semolina produced the first six months United States Department of Commerce. In that 12 months 2,354,759 of 1929, 49,220 bbls, were exported as the place in that condition and be very har to get rid of. Finally after many trials I did semolina leaving 1,097,218 bbls. for domestic consumption. Comparative figures of durum wheat produced and in American mills. Of this total, semolina grinding are shown in the

	Durum wheat	Semolina	Flour	Semolina	rrels) Flour		for Con-
102220	Ground (bu.)	Produced	Produced	Exported	Exported	Semolina	Flour
1924							
JanJune	5,451,715	821,503	341,636	57,873	147,568	763,830	194,068
July-Dec 1925	6,594,830	1,062,410	416,073	167,198	231,189	895,212	184,884
JanJune	4.668,282	741,070	318,919	78,919	151,351	662,151	167,352
July-Dec 1926	7,3/3,556	1,136,180	495,741	116,851	200,596	1,019,329	295,145
JanJune	6,841,438	1,050,873	470,684	62,955	162,951	987,918	307,733
July-Dec 1927	7,039,579	1,165,192	414,664	94,951	180,004	1,070,241	234,660
JanJune	5,072,626	868,476	259,282	71,331	141,183	797,145	118,099
July-Dec 1928	7,809,023	1,280,152	409,613	99,904	104,626	1,180,248	304,980
JanJunc	6,804,801	1,037,175	353,972	42,863	143,468	994,312	210,504
July-Dec	8,013,583	1,208,321	493,152	66,744	168,310	1,141,085	325,334
JanJune Compile	7,813,704 d by F. T. P	1,146,438 ope.	488,557	49,220	101,710	1,097,218	374,847

August Exports Lower

The upward trend in macaroni ex- Guatemala portation received somewhat of a set- Honduras back during August according to the figures released by the U.S. Department of Commerce. During August 1929 the exports amounted to only 758,000 lbs. as compared with 802,000 lbs. in July of this year and with 841,000 lbs. in August 1928. This decrease is noticeable for the 2 months ending Aug. 31, the 1929 shipments totaling only 1,560,000 lbs. as compared with 1,706,000 lbs exported in July and August 1928. However, during the 8 months of the present year the exports show a healthy increase over the same period in 1928, the exportations being 7,085,000 lbs. from Jan. 1 to Aug. 31, 1929 as compared with 6,291,000 lbs. for the same 8 months in 1928.

MACARONI EXPORTS FOR AUGUST, 1929

	POUNDS
COUNTRIES	(In 1000 Lbs.)
Denmark	3
Greece	5
Irish Free State	5
United Kingdom	161
Canada	158
British Honduras	2
Costa Rica	4

Panama	43
Mexico	55
Newfoundland	3
Barbados	1
Jamaica	2
Cuba	29
Dominican Republic	43
Dutch West Indies	3
Haiti	10
Virgin Islands	2
Colombia	
Venezuela	3
British India	
Straits Settlements	ī
China	
Java & Madura	2
Japan	9
	2
Philippines	
Siam	1
Turkey	4
Australia	
French Oceania	1
New Zealand	31
British South Africa	
Mozambique	1
TOTAL	758

Let a Policeman Do It If You Can

Here is a moving tale which migh have a counterpart almost anywhere:

damages and would like your opinion as t my liability. A few weeks ago I discharge a salesman for drunkenness. He was quarr some and abusive, and would come arou charged him by letter. The next day he cam around drunter than ever, and had to be po out. I did not attempt to do it myself, bec my left arm is crippled, but one of the book keepers led the man to the door to let peaceably out. He resisted, however, there was a fight in the course of which t salesman was precipitated down a short fligh of steps and had one arm and several ri broken. The injury was entirely due to b resistance in leaving our premises, on which he had been guilty of disorderly conduct. have received a letter from his lawyer claim ing heavy damages, and would appreciate ye

This case is not unusual-the identical thing has happened many times and the law is very clear regarding it. If suit is brought against you it will be on th familiar theory that you are responsi for the acts of your agent, the book keeper, and indeed you are, if those act are within the scope of the agent's em ployment.

The law covering cases of this sor can be summarized in a few words: Th owner of premises may forcibly ejec from them any person who is disorder and he may use for that purpose suffi cient force to do it, but no more.

For instance if you are dealing wi a disorderly 10-year-old boy, you can us enough force to eject him, but you could not knock him down and drag him out This would be an unwarrantable assaul while the former would be merely a jus tifiable protection of your premises.

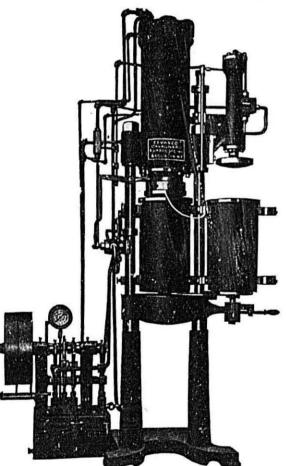
The question therefore which you wi have to meet if you are sued-and probably will be-is whether your book keeper used excessive force in ejectif your salesman. Unless the force use was obviously excessive and outrageou the decision will probably be in you favor. No doubt you have witnesse while the salesman will have nobody b himself. It will be testified that he wa drunk and disorderly and was only pu out because of that. Moreover that h had no real business on the premises. H will certainly say that the bookkeepe threw him down stairs, and that accus tion will have to be met with a count statement. I have seen several of th cases, and on this statement of fact

MANY MACARONI MEN SAY THEY HOLD THEIR BUSTNESS YEAR AFTER YEAR BECAUSE THEY KNOW THEY CAN AL-WAYS RELY ON COM-MANDER SEMOLINA TO PROVE OUT UNIFORMLY GOOD IN THE COOKING. THAT'S MOST OF THE BATTLE. BEATTENANT YOURS TO COMMAND. COMMANDER. SEMOLINA

Consolidated Macaroni Machine Corporation

Cevasco, Cavagnaro & Ambrette, Inc. I. DeFrancisci & Son

Designers and Builders of High Grade Macaroni Machinery



Vertical Hydraulic Press with Stationary Die 121/2 and 131/2 inches

AT LAST! The Press Without a Fault.

Simple and economical in operation; compact and durable in construction. No unnecessary parts, but everything absolutely essential for the construction of a first class machine.

Only two controls on entire machine. One valve controls main plunger and raises cylinders to allow swinging. Another valve controls the packer. No mechanical movements, all parts operated hydraulically.

Guaranteed production in excess of 25 barrels per day. Reduces waste to one-third the usual quantity.

This press has many important features, a few of which we enumerate herewith.

LINING. Both the main cylinder and the packer cylinder are lined with a brass sleeve. By lining these cylinders, the friction is reduced and the possibility of any loss of pressure through defects in the steel castings is absolutely eliminated. It is practically impossible to obtain absolutely perfect steel cylinders. Other manufacturers either hammer down these defects or nil them with solder. Either of these methods is at best a make-shift and will not last for any length of time.

PACKING. New system of packing, which absolutely prevents leakage.

RETAINING DISK. The retaining disk at the bottom of the idle cylinder is raised and lowered by means of a small lever, which moves through an arc of less than 45 degrees.

PUMP. The pump is our improved four (4) pisto type.

DIE PLATEN. The dies platen or support is divided into three (3) sections for the 13½ inch and two (2) sections for the 12½ inch press. (We originated this system of sub-division of platen, since copied by competitors.)

PLATES. There are plates on front and rear of press to prevent dough falling when cylinders are being swung.

JACKS—SPRINGS. No jacks or springs are used to prevent leakage of dough between cylinder and die Our special system of contact prevents this. Springs will lose their resiliency from continued use and will not function properly.

CONTROL VALVE. Both the main plunger and the packer plunger are controlled by our improved valve. The movable part of this valve rotates against a flat surface. As there is always a thin film of oil Very little power required to set same as the movement

between the two faces, there can be practically no wear on this part. Very little is concentric.

MATERIAL. All cylinders are of steel, and have a very high safety factor.

QUICK RETURN. By means of an improved by-pass valve, we have reduced the pressure on the return stroke to practically nothing. By reducing the back pressure, the arm or plunger returns to its starting point in less than one (1) minute to the return position.

CONSTRUCTION. This press is solidly and heavily constructed throughout. All material is the best obtainable. The base is very rigid and the uprights extend to the die platen support, thereby preventing any vibration of the press.

156-166 Sixth Street

BROOKLYN, N. Y., U.S.A. 159-171 Seventh Street

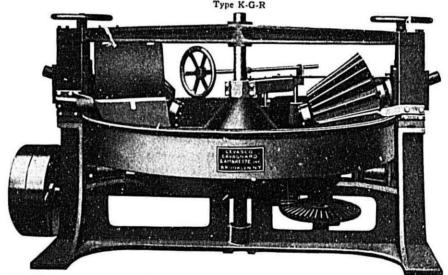
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Consolidated Macaroni Machine Corporation

Cevasco, Cavagnaro & Ambrette, Inc.

I. DeFrancisci & Son

Designers and Builders of High Grade Macaroni Machinery



The Kneader is a machine of considerable importance in the production of quality macaroni. Many macaroni manufacturers ask the question, "Why don't my macaroni look as good as Mr......?" mentioning the name of some other manufacturer. The explanation is very simple. Mr...... is using a properly designed kneader.

Aware of the requirements of this industry, we have designed the Kneader shown above. The proper operation of a kneading machine depends almost entirely on the proper design of the two corrugated cones used for kneading the dough to the proper consistency. After many experiments, we designed the machine shown herewith, which meets the exacting requirements for properly preparing the dough.

This kneader is fitted with an apron to prevent the operator from coming in contact with the revolving pan. Also with a guard to eliminate the possibility of the operator being drawn underneath the cone. Unguarded kneaders have often been the cause of serious injury and sometimes the death of the operator. Both cones are equipped with scraper attachments to prevent the dough from sticking to the cones and revolving with the same, thereby causing much annoyance.

The pan is supported by adjustable rolls which revolve on Timken roller bearings. These supporting rolls are set immediately under the corrugated cones, which is the point of highest pressure. Each cone is independently adjustable and revolves on roller bearings. Due to elimination of unnecessary friction, very little power is required for the operation of this machine.

Built in various sizes up to 76 inches in diameter. Send for our catalogue for further details.

156-166 Sixth Street

BROOKLYN, N. Y., U.S.A. 159-171 Seventh Street

Address all communications to 156 Sixth Street

The attention of the Food, Drug, and Insecticide Administration, which is charged with the enforcement of the act, has been directed to the fact that many brands of chewing gum mostly of recent origin, are misbranded with respect to composition. These products are labeled to indicate that they contain fruit juice or true fruit flavor when in fact they are characterized by their content of artificial flavor. The misbranding consists in the use of both misleading designs of fruit and misleading names and statement.

Whole Cooked Chicken in Cans

A whole cooked chicken in a tin can is a new thing in the marketing of poultry products recently brought to the attention of the public, says the bureau of agricultural economics, United States Department of Agriculture. The birds are inspected for wholesomeness before cooking by bureau representatives operating under a nation wide inspection service for quality and condition of dairy and poultry products. If the consumer prefers to do his own cooking he may buy a bird that has been dressed, drawn, and hard chilled at the poultry plant and marketed in individual containers under government inspection.

Heretofore the great bulk of market poultry has been purchased by the consumer either as live poultry, fresh killed dressed poultry, or as poultry from freezers. The sale of such poultry has been through retail live and dressed poultry markets. The new method of marketing whole dressed birds in cans, thoroughly cooked and ready to serve, will doubtless enlarge on labels? Among the other topics the market for poultry, inasmuch as was that of whole wheat bread, marcanned poultry may be sold in retail

been "full drawn" at packing plants is of the food officials.

poultry because the bird is ready to and keen interest was taken in the cook when purchased. There are no waste parts and generally a sweeter, better flavored product is obtained by eliminating the entrail taint often present in birds marketed under the old system. The birds after being drawn are individually wrapped or boxed and hard-chilled. The housewife may thaw out the poultry by placing it in water of moderate temperature or by keeping it overnight at room temperature.

Record Ice Cream Consumption

The bureau of agricultural economics of the Department of Agriculture estimates consumption of ice cream in 1928 at 348,048,000 gallons compared with 335,628,000 in 1927, based on reports from 2258 ice cream companies.

The increase in consumption last year was largest in the last 6 months. In the first quarter total consumption was 4.3% greater than in the corresponding period of 1927, in the second quarter 1.3% greater, in the third quarter 7.2% greater, and in the fourth quarter 4.4% greater than in that quarter of the previous year.

The estimated per capita consumption was 2.9 gallons in 1928 as compared with 2.85 gallons in 1927 and 2.77 gallons in 1926. Per capita consumption has approximately trebled since 1910 when it was estimated at 1.04 gallons.

Food Officials Meet

A problem discussed at the 33rd annual conference of the Association of Dairy, Food & Drug Officials of United States last month in Lincoln, Neb., was "falsity in advertising" not covered by the laws of the land. Despite every effort by the food law enforcing officials to protect the public from adulterated and unsanitary foods, prob- end. lems arise which demand new methods and greater precautions.

The food and drug laws of the state and nation prohibit false statements on labels but do not cover false statements in collateral advertising so that people who buy on account of the advertising rather than the label, are being misled. What can be done to prosecute violations in cases of discrepancies between claims in advertising and statements keting poultry culls, roadside stands stores where canned foods are carried. and markets, and health and sanitation Also, the sale of poultry which has so far as it comes under the control

program that occupied 4 days.

Durum Market Firm

According to the bureau of agricultural economics the durum wheat market during September and the first part of October was relatively firmer than the other classes of spring wheat. Harvesting was delayed and the current offers were scarcely sufficient to meet domestic requirements. As a result premiums were lower and quality was ad-

Number one amber durum was quoted at Minneapolis on Oct. 4 at from 3c under to 6c over the Duluth December price of \$1.23 per bu. There was some export inquiry during that period but bids were mostly below current quotations. American durum wheat for October shipment was quoted at Marseilles, France, on Oct. 4 at \$1.35 and Canadian durum CIF Genoa, Italy at \$1.40 per bu.

400% Duty on Potatoes

According to word received by the St. John Board of Trade the duty on Canadian potatoes entering Cuba will, on November 1 next, be advanced by 400%. At present it is \$1 per 220 lbs. Effective Nov. 1 this will be increased to \$5 per 220 lbs. and this tariff will be in force until June 30, 1930.

From July 1 to October 31, 1930 the tariff will be \$1.20 per 220 lbs. Potatoes shipped from the United States have a preference of 20% over those shipped from other countries. This preference is not increased under the new tariff.

It is said the reason for the big increase in the duty is to encourage the growing of potatoes in Cuba for home consumption, the government of the island having launched a campaign to this

Specialty Men to Meet

The annual convention of the Associated Grocery Manufacturers of America, Inc., formerly the American Grocery Specialty Manufacturers association, will be held in the Mayflower hotel, Washington, D. C. on Nov. 5, 6, and 7 and will be followed by the Federal Trade Conference on the 8.

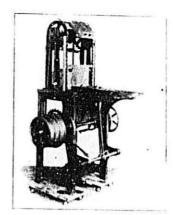
Many of the leading macaroni manufacturing firms are members of the Associated Grocery Manufacturers of America and James T. Williams, president of The Creamette company, Minneapolis, is a director of the organization. Annually this convention is atexpected to increase the demand for The convention was well attended tended by many representatives of the

ctober 15, 1929

THE MACARONI JOURNAL

We can safely say that the largest percentage of packaged macaroni products are automatically packaged by

Peters Package Machinery



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Our engineering staff are at your disposal. Our catalogue is yours for the asking.

PETERS MACHINERY COMPANY

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macaroni industry and usually the directors of the National Macaroni Manufacturers association meet in connection sidered by the macaroni directors this

H. R. Drackett, president of the Drackett Chemical Sales Co., Cincin-

Grocery Manufacturers of America. ing case, where he drops it, and how J. S. Goldbaum, Fels & Co., Philadelphia, Pa., Geo. D. Olds, Jr., Hills Brothers with the convention. This is being con- Co., New York city, and Geo. H. Burnett, of Joseph Burnett Co., Boston, are vice presidents. B. E. Snyder of R. B. the selection of the nails and the lum-Davis Co., Hoboken, N. J., is treasurer, Robt. F. Miller, executive vice president, nati, O., is president of the Associated and Chas. Wesley Dunn, general counsel.

often. In a huge revolving drum in their laboratory this "goods in transit" picture is simulated through a long line of freight items. Beginning with ber careful specifications are worked out for boxing or crating each article.

For a long while a box was a box and those who wanted to ship goods

that needed protection saw to it that their goods were securely encased in

wood. Then came the day of competi-

Wooing Shippers by Box Smashing

(EDITOR'S NOTE: The following article was published in one of the recent numbers of Nation's Business, and is reprinted here with

Freight terminal stevedores now have their peer in a "box-busting" machine in the Chicago laboratory of the Wooden Box Bureau. The box manufacturers are doing a smashing business nowadays, breaking up perfectly good boxes.

They want to find out just what kind of box you need to furnish best protection for your shipment and they have a machine rigged up that can toss a box farther and tumble it harder than the huskiest platform athlete.

They're Important Items

material for packing his product weighs more than another and thus increases his freight bill he is prone to turn to lighter packing. The wooden box people know this. But they also know what freight handlers can do to shipments. Railroads complain about damage claims. And customers complain about getting damage adjustments instead of goods to sell.

So the producers of lumber made containers, capitalizing, are out to discover just how light a quantity of wood will give the necessary protec- was paid to the unostentatious invation to each commodity that is sion of the market, around 1906, by shipped. They have gathered data on other material. While salesmen for Freight rates are important items for just how a freight handler lifts a pack- lumber containers were vying with

tive containers and shippers had their ears bombarded with sales arguments about savings to be accomplished through the use of one or the other of the different makes of wooden boxes. The manufacturing of wooden boxes and shooks for boxes had gone or from time immemorial and with it had gone on the deadly old school selling

system. Finding fault with and ver-

bally smashing competitors' boxes was

the order of the day. The fight was waged only against other wooden boxes and little attention SELLING OF ALL KINDS.

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brands. Write for particulars. The service is free.

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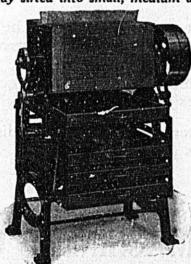
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IS DRIED ON TRAYS IN THE SAME WAY AS NOODLES AND SHORT CUT **MACARONI**



EGG BARLEY

PASTES CAN BE MIXED WITH ANY **ORDINARY** DOUGH MIXER

CHARLES F. ELMES ENGINEERING WORKS, 213 N. Morgan St., Chicago, Ill., U. S. A HYDRAULIC PASTE-GOODS PRESSES AND PUMPS. COMPRESSED AIR AND GRAVITY TYPE ACCUMULATORS DOUGH BRAKES NOODLE MACHINES DRIERS KNEADERS MIXERS TRIMMERS



ctober 15, 1929

one another, the substitute manufacturer was calling upon the shipper, offering him a service in package engineering. With the close of the World war the lumber people, overproduced, suddenly realized the threat to their market contained in the introduction of these substitutes.

Sniping Proved Ineffective

There were plenty that knew the merits of wooden containers, and individual salesmen for the wooden box manufacturers began a desultory fight to get back their old fields.

But much missionary work had been done by the new opposition. Individual sniping was proving a tedious and difficult method.

"When it's Saturday at the corner grocery it is also Saturday for the grocer down the street." If by joining forces the wooden box people could convince the customers that this was buying day for wooden containers they could make it grocer's Saturday for the entire industry.

The idea took hold and another trade association came into being.

In turn the National Association of Wooden Box Manufacturers realized straps or none, how to crate and where

that the interests of those promoting a to brace—these are a few details the greater demand for wooden boxes were must be worked out. to a large extent wrapped up with the interests of those promoting a more comes tumbling down. On corners extensive use of lumber. Forces were and sides, flat and on end it is tossed joined with the trade extension campaign of the National Lumber Manu- Comparison is made with experience facturers association. Representing the promotion interests of both groups the corded the specifications are written Wooden Box Bureau was formed.

Laboratorian's Objectives

And now the bureau is smashing boxes in a box laboratory. Package engineering is being carried to the nth degree. Specifications that will meet safety requirements, while insuring minimum first costs and freight charges, are the objectives of the box laboratorian as he watches each com-Someone conceived the idea that modity-freighted box tumble down the huge testing drum.

The old bickering concerning kinds of wood is gone. Before each test a careful job of crating is done. The wood that suits the purpose is the wood that gets the recommendation. The nails are carefully selected. Eighthinch lumber or 11/2" may be required for the particular job. Slats on the side or other reinforcing, where the nails should be put, metal binding

Then the wheel turns. The b and tumble I until the package breaks data and if a safe performance is reand the style of packaging recom mended.

Let a Policeman Do It

(Continued from Page 18) shouldn't worry about it. If you have a

competent trial lawyer you will have nine chances to the other man's one.

I have advised several clients that where these ructions arise it is better to let a policeman do the ejecting if one is near at hand. No question involving you can arise then. But where a policema is not handy you can always safely do it yourself if you don't use any more force than is necessary to accomplish

(Copyright, June 1, 1929, by Elton I. Buckley, Esq., Counselor-at-law, 1650 Real Estate Trust Company building, Broad and Chestnut st., Philadelphia

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to the bulkiest carton or shipping case, there is a Mikah Product admirably suited to every labeling and scaling requirement.

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O. B. Golden Glint

Recognizing the "eve appeal" value of a package that effectively displays the contents while providing every possible protection, the Fort Worth Macaroni Co. of Fort Worth, Texas, has patented a unique package combining chip board and cellophane that is making a hit with the trade according to N. T. Mazza, plant manager and treasurer of the company

The package which so far has proved a winner in his opinion, is of peculiar construction. The ends, to a depth of about an inch and a half, are of blue and white board and connected by Ccllophane. The board tends to protect the ends where damage is usually greater and the Cellophane center provides the eye appeal. Filled with its "Golden Glint" products the package has created a very favorable impression in the trade. The firm passes out the information that the package is protected by patented application No.

Among the officers of the firm who for full display and ample protection. Brothers Macaroni Manufacturing comof the contents are: President, John

B. Laneri; vice president, Louis J. the head of S. Viviano Macarom : Laneri; secretary, W. J. Boesch; as- ufacturing company at Carnego P. sistant secretary, A. C. Bicocchi; treasurer-manager, N. T. Mazza.

Dancer Prefers American Spaghetti

Vincenzo Celli, who at the age of 29 finds himself one of the most famous of European dancers, prefers a dish of American spaghetti even to Italian made products. Spaghetti may be an Italian dish but this artist of Italian descent who claims Chicago as his home and who has spent the av., New York city. The firm's greater part of the last 11 years in Italy, admits that he must return to Chicago for a dish of spaghetti of his

Mr. Celli is the leading dancer or prime ballerino of the La Scala Opera mpany of Milan, Italy.

Manufacturers' Mother Dies

Vito, Gaetano and Salvatore Viviano are mourning the death of their beloved mother, Mrs. Grazia Viviano, who died several weeks ago in her old are active in promoting the sale of this home in Italy. Vito and Gaetano are new packaged product that provides connected with V. Viviano and pany of St. Louis and Salvatore is at carrying a story to the effect that durin

Friends of the bereaved somdaughters extend sympathy.

New Name for A. & P.

The A. & P. Products Corp. I. nounced a change in name to The Quaker Maid Company, Inc. Ti firm is to continue its policies and to as a subsidiary of The Great V and Pacific Tea company with the in the Graybar building, 420 Lexi gton roni manufacturing plant is Washington st., Brooklyn, N. Y

Employes on Boat Excursion

Following a 3 day conference of the salesmen of the Crescent Macaroni C of Davenport, Ia., the firm treated a employes to a river excursion along the steamboat St. Paul to Muscatin Ia., and return. In addition to salesmen of the company 400 compan employes and their families emove the trip on the beautiful Mississuper

Somebody Is Spoofing

The press of the country has be

THE MACARONI JOURNAL

CARTON **SEALER**

October 15, 1929

and

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Odorless-Strong—

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Good Wood Boxes



CROOKSTON, MINNESOTA

the first 6 months of 1929 American continues to dwindle, the August 1929 macaroni manufacturers have shipped a imports showing a slight decrease over has striven to observe. total of 450,000 lbs. of macaroni prod- that of the same month last year. The ucts to Italy. Much has been made of same is true of the total for the first 8 the item and extended stories written months of the year. about "carrying coals to New Castle." Unfortunately the statement is not borne grades of macaroni products entering the out by facts and figures.

is in charge of the grain and flour sec- pared with 191,501 lbs, worth \$19,487 tions of the foodstuffs division, U. S. imported in August 1928. From Jan. Department of Commerce, the exporta- 1 to Aug. 31, 1929, the imports totaled been practically nil in recent years. Dur- pared with 2,325,965 lbs. worth \$264,221, ing 1924 a total of 1,548 lbs. of macaroni the imports for the first 8 months of went from United States ports to Italy 1928. bringing the American manufacturer the small sum of \$244. In 1926 we shipped 200 lbs. to that country and in 1928, 400 lbs. bringing \$10 and \$50 respectively. During 1925 and 1927 and the first 8 very active outside of New York city months of 1929 the department has no in the enforcement of the anticoloring record of any exportation.

1928 amounted to only \$900,000 the great Markets of that state recently made 2 bulk of which went to Canada, Great seizures. In the case of one the analysis Britain, Mexico and the West Indies. of the products showed that there was The department cannot account for the no added coloring and the case against erroneous story that has made the rounds this firm was dropped. Incidentally, it resembling one's favorite tooth paste;

August Macaroni Imports

Only 173,612 lbs. of all kinds and United States during August 1929, cost-According to Theo. D. Hammatt who ing American importers \$15,883 as comtion of American macaroni to Italy has 1,838,550 lbs. worth \$169,704 as com-

\$300 Fine Probable

The state of New York is becoming law with respect to macaroni products. Our total exports of macaroni for The Department of Agriculture and member of the National Macaroni Man-The importation of macaroni products organization has been made fully ac-

quainted with the food laws, which

In the case of another firm the chemist reported the products as containing added coloring and it has been referred to the legal bureau with instructions to prosecute the violators. As the statutes of New York provides a minimum fine of \$100 for violations of its food laws and since 3 samples were taken and 3 charges preferred each of which will be prosecuted separately, the guilty manufacturer is liable to a fine of \$300 in addition to the loss of its products.

The New York state authorities have been slow in starting prosecuting but evidently are going to get somewhere now that the work has begun.

Disabusing Macaroni Misconceptions

All sorts of misconceptions exist in the minds of people not Italians, concerning macaroni. In the first place, whether it is a stick as thin as a hair, or whether it is a flat ribbon-like shape may be mentioned that this firm is a whether it is a large elbow shaped piece or whether it is a tiny melon ufacturers association and through that seed size, it is macaroni just the same -made of the same ingredients in the

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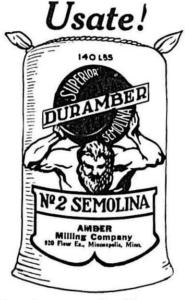
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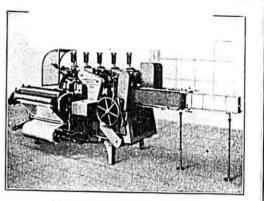
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less and odorless gum wood. Sides, tops and bottoms are full one-quarter inch thick and one piece. All ends are full threeeighths inch thick.

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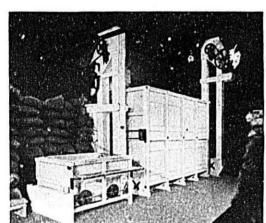
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in the shape. It is difficult to convince Americans of this.

"Mother of Wheat" is Basic Ingredient at the same time.

One popular fallacy, is that macaroni is one thing and spaghetti is another. This is not the case. Macaroni is the name of the entire mass of dough used Spaghetti is merely one shape. It takes its name from "spaghetto" which is the Italian word for twine, because it is the shape of a piece of string. But whether its spaghetti, or margherita, which is flat and curly like the edge of a piecrust, or canneroni, which is an elbow, or lasagna, which is wide and flat, it is macaroni just the same. Macaroni is a general term just as bread is the general term for the hundred and one varieties of loaves, rolls and biscuits without which the American breakfast is incomplete.

Ideal Food Unknowingly Served

Long ago, when macaroni was to they did not take much into account its value as a body builder. Today, however, with the country gone wold on the subject of diet, calories, vitamines and food values in general, the

121 Varick Street

is discovering that he was complying point about semolina-all the starch is with the best fundamental food rules

High Comparative Value

macaroni? A pound contains more to make the various shapes and sizes. calories than does a pound of round steak and a pound of macaroni costs 15 cents. To feed a family of 6, all it is cooked, the mountains of Italian that would be necessary would be 2 bread and fresh butter eaten with it pounds of macaroni and one could use the highly seasoned appetizers which lar for tomato paste and give a family a meal fit for the gods. Also, maca- what makes the contours-no roni is a valuable food because it con- macaroni itself.

same machine. The only difference is on this delicacy because it was cheap, tains a minimum of starch. That's the

Macaroni Not Fattening

Oh, but isn't macaroni fattening Where could one find a food as then? No, it isn't. Well, why is i nutritious and good for the price as that so many macaroni eaters are, well er-buxum or rotund? Well, that's not the fault of the macaroni. It's the fault of the oil or the butter in which the remaining 20 cents of his half dol- accompany it and create a craving for more and more and more. That's

A Saga of Cathay

from the staggering economic losses ocest in exploration demanded the attention of everyone.



Many, many years ago, when the peo- pursuits no longer satisfied their craving ples of the old world were recovering for danger, new hazards and fame. The 7th and last crusade terminated in Italians just macaroni and good food, casioned by the Crusades, a great inter- 1270 A. D. and it was just about this time that the Venetian, Marco Polo, the greatest of medieval travelers, was carry That was natural, for the knights and ing on his explorations in far distant nobles who had traveled far afield to lands. For 17 years he visited and studwrest the holy land from the unbeliever ied the kingdoms of Asia and opened up were an adventurous lot, and peacetime to accurate knowledge not only the v Dies and Repair Work PERFECTION

The Golden Touch King Midas Semolina leads in quality because we are able to select the choicest amber durum wheat through our several hundred country elevators located in the heart of the best durum wheat territory. Our new million bushel elevator adjoining our mill enables us to maintain our uniform standard of high quality. Note the rich, yellow color and even granulation of KING MIDAS SEMOLINA. King Midas Mill Co. MINNEAPOLIS, MINNESOTA

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region of the central Asiatic continent but also the disclosure of the existence of Japan, which he called Zipangu.

Legend has it that one day while cruising near the coast of Cathay (China) he was informed by one of his men that the used, the simple method of mixing, and ship's supply of water was running dan- it immediately occurred to him that a gerously low, and would require imme- dry food of this kind would be a weldiate replenishment.

mit, and sent several of his men off in best he could. One of the sailors in the party was a aged to obtain a quantity of the grains and noted the acclaim with which it was a small boat in quest of fresh water. Venetian named Spaghetti, and it is used in making this strange dough, also around this man that the legend cen- a batch of the ready mixed dough and ters. When the small boat reached the several strings which had dried. beach the 3 or 4 sailors comprising the would be fresh water close by, but of join his comrades. course did not know its exact location.

a little patch of huts. He realized that the entire quantity of dough into long drawn to a native man and woman work- lengths. ing over a crude mixing bowl. The overflowed the mixing bowl and extend- perimented upon. ed to the ground.

The warm, dry air, characteristic of dry, and when cooked in fresh water the country, had in a short time hardened these slender strings of dough, and

had made them extremely brittle. Spaghetti observed the ingredients come addition to their ship's menu. His Accordingly he steered his ship as curiosity prompted him to approach the close to the shore as safety would per- couple and make known his wants as

Through signs and gestures he man-

So excited was he over his discovery party separated, each striking out in a that he completely forgot to look furdifferent direction. They knew there ther for water, but hurried back to re-

After relating his experience, upon re-Spaghetti, in his search, soon came to turning to the ship, Spaghetti "worked" water must be close but before advanc- slender ribbons. As they dried he broke ing into the village his attention was them into shorter and more convenient

The problem of preparing the food ter of the world. woman appeared to be mixing a dough had not been given much thought, and of some kind, particles of which had it was one which would have to be ex-

The sticks were not palatable if eaten

were not much better. Thereupon Spa ghetti conceived the idea of boiling the strips in sea water, which, as every on knows, is intensely salt.

This method seemed to produce th best result, and to bring out the rich flavor of the food.

Before returning to Venice Spaghetti learned much of this new and appetizing food. He discovered its energy producing qualities, its ability to remain fresh and wholesome for long periods of time, received by his shipmates and other Euro peans to whom he introduced it.

Upon Spaghetti's arrival home to popularity of this new delicacy soon spread among the villagers, and before long a similar food made of home grown wheat was to be found on every table.

In Gragnano, where excellent spring water is abundant, the manufacture of spaghetti (for such the food was named) assumed large proportions.

As a consequence Gragnano today is the leading macaroni and spaghetti cer

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The Macaroni Journal

Trade Mark Registered U. S. Patant Office
(Successor to the Old Journal—Founded by Fred
Becker of Cleveland, O., in 1903.)
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M. J. DONNA, Editor

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Patents and Trade Marks

A monthly review of patents granted on macaroni machinery, of applications for registrations of trade marks applying to macaroni products. In September 1929 the following were reported by the U. S. Patent Office:

Patents granted-none.

TRADE MARKS REGISTERED

The trade marks affecting macaroni products or new materials registered were as follows:

The trade mark of Salvatore Viviano, doing business as Viviano Macaroni Manufacturing company, Carnegie, Pa., was registered for use on alimentary pastes, namely spaghetti, noodles, vermicelli and macaroni products. Application was filed April 30, 1929, published by the patent office June 25, use since Oct. 29, 1928. The trade 1929 and in the July 15, 1929 issue of The Macaroni Journal. Owner claims use since March 18, 1920. The trade mark is a picture of a section of the Vegetable Products Corp., Los Ancity of Rome over which is written the geles, Calif., for use on alimentary word "Rome" in large white outlined

Old Glory

The trade mark of Kansas City Macaroni & Importing Co., Kansas City, Mo., was registered for use on alimentary pastes. Application was filed May 4, 1929, published by the Vincent C. Naso, doing business as and Italy and talked shop with some of patent office July 2, 1929 and in The Italian & American Cash & Carry Gro- the foremost producers of alimental Macaroni Journal Aug. 15, 1929. cery & Meat Market, Cleveland, O., pastes.

The trade mark is the trade name in heavy black type.

TRADE MARKS REGISTERED WITHOUT OPPOSITION

The private brand trade mark of Joe L. Milani, doing business as Milani's Famous Tamale Kitchen, Seattle, Wash., was registered for use on egg noodles and other groceries. Application was filed July 1, 1929, published by the patent office Sept. 24, 1929. Owner claims use since Aug. 1, 1928. The trade mark is the trade name in outlined type.

Palestina

The trade mark of the Brooklyn Macaroni Co., Inc., Brooklyn, N. Y., was registered for use on alimentary paste products. Application was filed April 13, 1929, published by the patent office Sept. 24, 1929. Owner claims use since 1927. The trade mark is the trade name in black type.

TRADE MARKS APPLIED FOR

Four applications for registration of macaroni trade marks were made in September 1929 and published in the Patent Office Gazette to permit objections thereto within 30 days of publi-

The private brand trade mark of Frank A. Minnillo, Los Angeles, Calif., for use on alimentary pastes, namely spaghetti and macaroni and other groceries. Two applications were filed April 23, 1929 and published Sept. 3, 1929. Owner claims use since June 1, 1904. The trade mark is the trade name in outlined type.

Nekl-N-Dime

The private brand trade mark of George Caltis, Atlanta, Ga., for use on spaghetti and other groceries. Application was filed Nov. 19, 1928 and published Sept. 10, 1929. Owner claims name is in outlined letters.

Vegetized

The private brand trade mark of paste. Application was filed Mar. 20, 1929 and published Sept. 10, 1929. Owner claims use since Feb. 21, 1928. The trade mark is the trade name in

The private brand trade mark of

Owner claims use since Mar. 20, 1929. for use on canned spaghetti and macaroni, also canned coffee. Application was filed July 3, 1929 and published Sept. 24, 1929. Owner claims use since Jan. 25, 1929. The trade name is in white letters with a heart shape background of black.

Butter Adds to Flavor

Many people, especially Americans. do not relish the taste of olive oil so extensively utilized by the Italians of the southern provinces in flavoring their macaroni and spaghetti dishes. Good butter is not only a fine substi tute but greatly preferred by those who relish a less piquant flavor.

Food authorities agree that butter. because of its delicious flavor, adds delicacy to all foods. Therefore macaroni and spaghetti served with a sauce made by melting 2 tablespoons of butter, adding 2 level tablespoons of flour, a dash of salt and pepper and one cup of hot milk is especially delicious and nutritious. When poured over cooked spaghetti or macaroni, sprinkled with buttered crumbs and baked in a quick hot oven until well browned on top, the resultant dish is one fit fo for kings.

Macaroni manufacturers who supply a trade that does not relish the olive oi flavor should strongly recommend the butter sauce given above.

Noodle Maker on Vacation

Max Kurtz, one of the proprietors of the Kurtz Brothers noodle and macaroni plant in Philadelphia, enjoyed a wonderful tour of France and Italy according to information that came from secret sources across the waters.

Mr. Kurtz, who attends practically all the macaroni manufacturers conventions as his firm's representative, was s thrilled by the reception aboard the SS. Majestic during the New York convention that he determined then and there to spend a week aboard.

He was accompanied by his brothe in-law. The couple made leisure trips t all points of interest. In the group of photographs on page 3 they are shown looking over a beautiful resort on the Riviera. Not much speed but plenty of sightseeing. Incidentally the travelers visited some of the leading macaroni and noodle manufacturing plants in France

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OUR OWN PAGE

National Macaroni Manufacturers Association

Local and Sectional Macaroni Clubs

OUR MOTTO: First-INDUSTRY

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The President's Column

Types of Association Service

The National Macaroni Manufacturers association performs an assortment of services, many of which are hardly known to those who have made use of all the helps which the association stands ready to give its members. Below is a brief record of types of service that has been given members recently.

Label Advice-A firm in Pennsylvania had for some time used certain statements on its labels that did not comply with the food laws of .hat state. The association officers courteously suggested changes. For a while no heed was taken of the suggestions but last month the manager reported: "We have entirely abandoned the label objected to, convinced that the statement 'containing egg' did not comply with the food laws of the state and natior. We appreciate your help and are guided by your advice in this important matter."

Compensation Insurance-Hearing of what other macaroni plants have been doing in the way of getting favorable adjustment in rates on compensation insurance, a southern firm sought and was given advice as to just what procedure it should follow to gain the same end. To give special study to this phase of the macaroni manufacturing business a special committee has been appointed to make a general study of compensation insurance rates and to prepare a campaign that will result in greater safety and lower insurance rates. D. Cowan of A. Goodman & Sons, New York city, has graciously accepted the assignment as chairman of this important com-

Egg Analysis-An Illinois firm is undecided which is better for its noodles, a yellow type of egg yolk or a red type of egg earthly life is concerned. He early realized that his road wa yolk. Samples were submitted the macaroni laboratory in Washington for analysis which was made without charge because the samples were of a purely investigational character. A small charge is usually made even members for special

In the files of the head office at Braidwood, Ill., and at the macaroni laboratory in Washington, D. C., there is a fund of invaluable information which members may obtain for the asking. Many do take advantage of these services; others overlook them.

Remember that the National Macaroni Manufacturers association exists principally for the good it can and will do its members and the Macaroni Industry in America.

The Secretary's Column

Sir Harry Lauder sings a lovely ballad about "The End of The Road." Its moral is that those who will summon the courage to go to the very end of the road will find there the happiness or success which they seek.

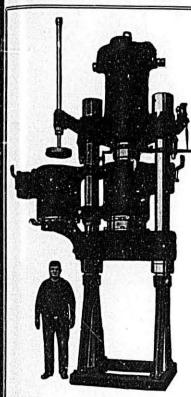
The end of the road. A day may come when men wil sing less of the heroism of the battlefield and more of th victories which belong to those who go to the end-to the ver end of the road.

Life is like a race course. There are those whose heart break at the first quarter. There are others who arrive at the "half way post" believing that that is the end and snatching such meager fragments of happiness as they find there. There are others who come to the third quarter telling themselve they are spent and finished, never believing the still, small voice which whispers "that the other fellow may be just as tired and another dash will make it." And there are those whose eye see through to the very end-unwilling to give up even an incl before it has been achieved.

Fred Becker, charter member of the National Macaroni Manufacturers association, treasurer of the organization for nearly a quarter of a century and founder and donor of this magazine, has reached the end of the road so far as this not a path of roses, yet he made every life post a winning one

Step by step he successfully negotiated the rough road that confronts all macaroni manufacturers. His life blood tinged with gratification as he neared the end. Suddenly the hea snapped and he could go no further. His end had come bu not till he had reached "the end of the road"-SUCCESS

We are his debtors-not only for his support, his advice and his earnest and willing cooperation but for the example he set all of us-that determination along proper lines will bring due rewards. For this example we are thankful.



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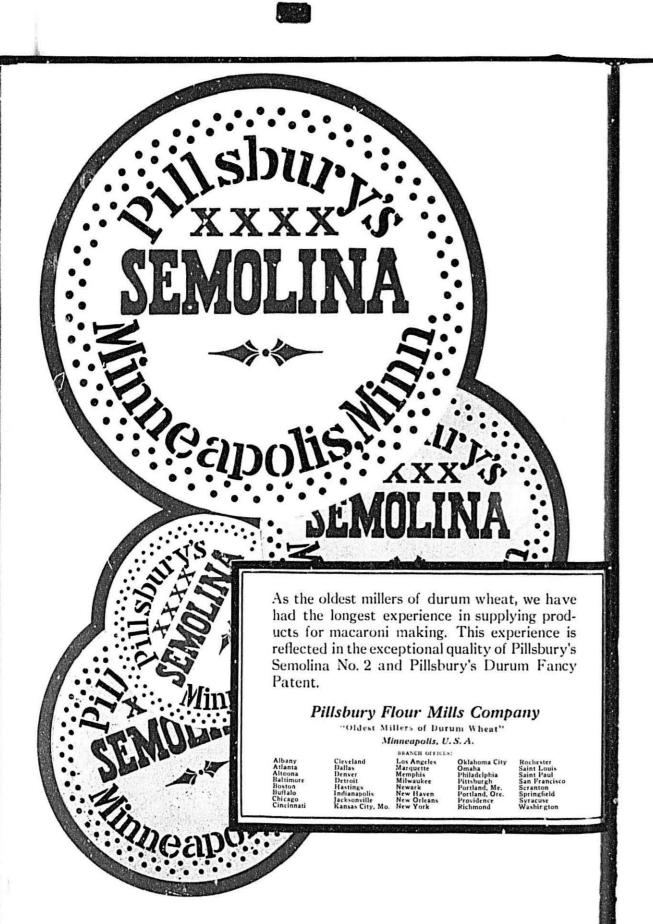
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